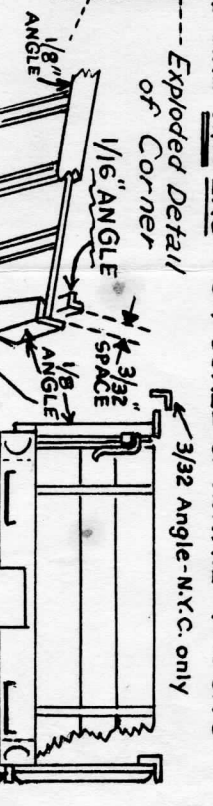
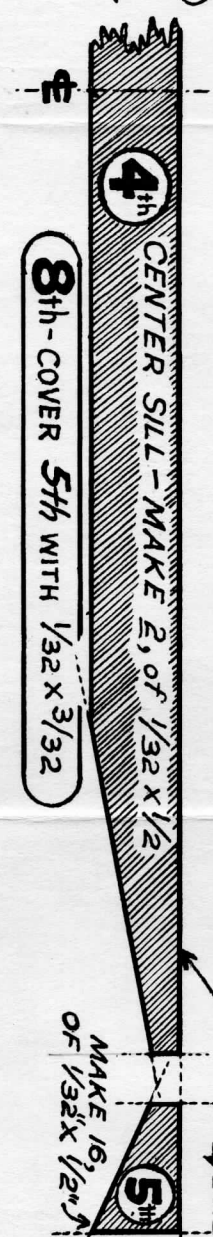
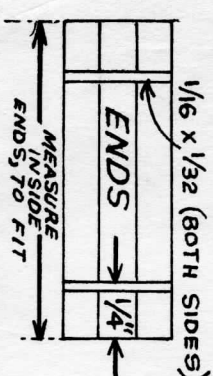
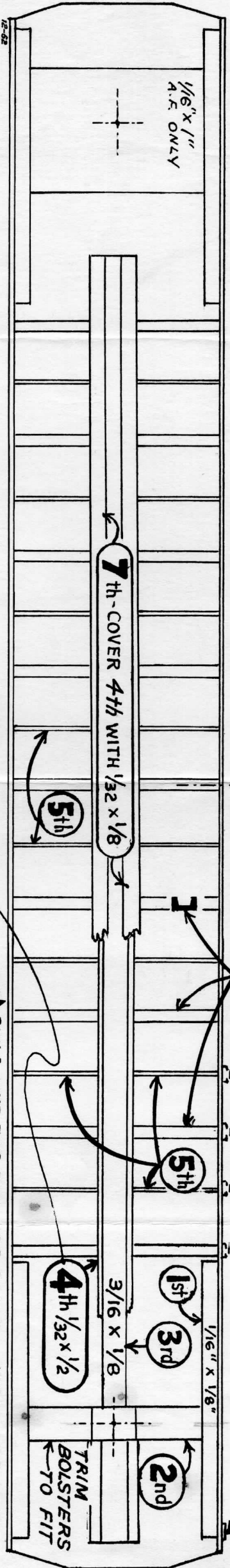


➔ **BUILD LIKE THIS END for A.F. Trucks, and cut Coupler Pocket off End Sills.**



1. On sides, carefully cut Bevels $\otimes$ and $\odot$ and $1/8$ " inset $\odot$. Glue $1/8$ " Hat side braces (yellow) in place.
2. Build up underfloor in sequence shown. (1st piece $1/16 \times 1/8 \times 2 1/4$) must be flush with floor edge.
3. Carefully sand underfloor members flush with edge. Then glue on sides, keeping bottom of sides (at ends) just flush with 1st $1/16 \times 1/8$ pieces. Notch corner angles ($1/8$), and place as shown, in corner detail.
4. Glue in $1/16$ angles, $19/32$ " long. Check drawing for space to be left for the
5. end to slip into. (corner Drwg.) Glue $1/8$ " angle $12 3/16$ " (red) along top of sides, notching inside where it meets the inside angle ($1/16$ angle).
6. Build up removable ends as shown, THEN separate the two ends. Do not fit them too loosely.
7. Apply hardware. End steps (stirrups) are pushed up into 1st $1/16 \times 1/8$.
8. Make up brake handle, and press down into floor end.

painting, EXCEPT balsa wood on ends. They should look like wood.

In time, many of these original oak ends were replaced with pressed steel dreadnought ends, with a reinforcing angle across the top.

PAINT: NYC-Black or Tuscan Red

ERIE (#5 14950-15249) Black

Numbers shown are correct.



706 COLFAX
BENTON HARBOR
MICH.